

# SPECIFICATION

# SPEED DECK (mark III)

## FIXING RECOMMENDATIONS

**NOTE :** Installation of self supporting metal roofing is covered by Australian Standard 1562-1973. Recommendations as listed hereunder are in accordance with these standards.

**IMPORTANT —** Special care should be exercised when handling lengths of sheeting and particularly so in windy conditions. Should work be interrupted for any reason — all loose sheeting, bundles of sheeting and/or incomplete sections of roof should be adequately secured against any possible movement and/or dislodgement by wind.

**UNLOADING** Be sure to check beforehand and stack all the bundles with the MALE rib facing towards your intended direction of laying. Work should start at the leeward end of the building so that side laps are protected from the prevailing weather.

**STORAGE** The decking should be stacked in sheltered positions on firm and level ground with timber or other suitable packing beneath and between bundles. Stacks should not exceed 1 metre in height. If stacks are to be left in exposed positions, they should be suitably covered with tarpaulins or similar covers.

**LOADING ONTO ROOF** If loading sheeting by HAND, this is best achieved pulling up each sheet by ropes, sliding the sheet up against timber skids for better control. If loading by CRANE a suitable lifting spreader should be used. Space out bundles of sheeting to distribute their weight evenly over the entire roof area. Bundles to be placed directly over main structural supports. \* DO NOT STACK BUNDLES AT MID PURLIN SPANS. \* DO NOT STACK BUNDLES IN CONCENTRATED AREAS.

**WALKING ON ROOF** Soft soled shoes should be worn at all times. WALK DOWN the length and ACROSS at right angles to the sheets — not diagonally. Walking DOWN — walk placing feet in the pans (not on ribs). Walking ACROSS — walk on the ribs directly over the purlins, not between purlin spans. Avoid excessive foot traffic. Where it is necessary to use the roof as a temporary accessway suitable planking should be laid as walkways — particular attention be given to access areas around ladders and/or lifts.

**INSTALLATION** Follow the step-by-step instructions. Where roof slopes are steeper than 22 degrees sheets should be anchored at the top to prevent their movement down the slope.

**PROTECTION** Do not allow cement/mortar droppings to collect on the sheeting. Avoid cleaning down of brickwork onto roof areas. Avoid direct contact between two or more incompatible metals. Run-off water from copper or copper alloy pipes will adversely affect the surface coatings of most material finishes. Suitable protection such as painting or covering the pipes would be necessary. Whilst working on roof areas, do not allow debris to enter the downpipe outlets otherwise serious blockages can occur to the drainage system.

**COMPLETION** On completion thoroughly sweep and clean off all debris, in particular metal 'clippings', 'drillings' and filings.

**PERFORMANCE** The performance of the Speed Deck Roofing Material will be further enhanced if access to the roof areas is permitted only to authorised workmen who should all be made fully aware of protection procedures.

HOUSE DETAILS	FIXING OF	
OWNER .....	<b>STRAMIT "SPEED DECK" ROOFING</b>	
LOT No .....	IN THE DARWIN AREA	
STREET .....	<b>SPECIFICATION SHEET</b>	
DISTRICT .....	<b>NORTHERN TERRITORY CYCLONIC AREAS</b>	DRAWING No
TERRAIN CATEGORY MULTIPLIER .....	Accptd. <i>[Signature]</i>	Date: <i>12/6/78</i>
		<b>M/109/8</b>